

**Work Order ID 78661****\*78661\***

Page 1

January-12-12 9:31:55 AM

Item ID: K10112      Accept      **\*N900040100\***      Setup Start **\*NS1\***  
Revision ID:      Stop **\*NS2\***  
Item Name: Saddle, Skidtube 206  
Start Date: 12/01/2012      Start Qty: 3.00      **\*3\***      Cust Item ID:  
Required Date: 02/02/2012      Req'd Qty: 3.00      **\*3\***      Customer:  
Reference:

Approvals:      Process Plan: MLJ      Date: 12/01/12      Tooling:      Date:      Run Start **\*NR1\***  
QC:      Date:      SPC (Y/N):      Date:      Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9583	A
K10112	B

100

**\*100\***

DC

Document Control

DOCUMENT CONTROL

**Memo**

Photocopy bluefile & type labels per PPP  
FOR D206-642-112 CHG007  
FOR D206-642-114 CHG002

0.00

0.00

K10112 CHG003

12/1/15MLJ 12-1-13  
(3)

110

**\*110\***

Packaging

Packaging

Pick Kit

**Memo**

0.00

0.00

12/1/12 30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 78661**

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**\*78661\***

Page 2

Item ID: K10112

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Saddle, Skidtube 206

Start Date: 12/01/2012 Start Qty: 3.00

**\*3\***

Cust Item ID:

Required Date: 02/02/2012 Req'd Qty: 3.00

**\*3\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

130

Packaging

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP K10112  
PPP D206-642-111  
PPP D206-642-113  
Location: PK  
PPP rev: F

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

12/1/16 3  
12-01-76  
3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 78661

\*78661\*

Parent Item: K10112

\*K10112\*

Parent Item Name: Saddle, Skidtube 206

Start Date: 12/01/2012

Required Date: 02/02/2012

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP : E00.06.14Changed GHW part # (mpp 2063)ECIPP REV:F  
11.09.23 PER REV.B DD VERF:EC IPP REV:G 11.11.14  
AS PER DSI9583 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-41A S Bolt		Purchased	No			110	Each	959.0000	8	24			
*AN3-41A*									**				

Location	Loc Qty	Loc Code
ST354	959	
119042	959	

AN4-6A S Bolt		Purchased	No			110	Each	3,508.000	12	36			
*AN4-6A*									**				

Location	Loc Qty	Loc Code
ST356	3508	
119017	3508	

AN4C5A S BOLT		Purchased	No			110	Each	399.0000	1	3			
*AN4C5A*									**				

Location	Loc Qty	Loc Code
FP002	19	
112243	19	
ST355	380	
112243	280	
119017	100	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 78661

**\*78661\***

Parent Item: K10112

**\*K10112\***

Parent Item Name: Saddle, Skidtube 206

Start Date: 12/01/2012

Required Date: 02/02/2012

Start Qty: 3.00

Required Qty: 3.00

AN5-10A

Purchased

No

110

Each

634.0000

4

12

**\*AN5-10A\***

Bolt

\*\*

Location

Loc Qty

Loc Code

ST337

634

118191

80

119547

454

119981

100

12

AN5-11A

Purchased

No

110

Each

1,251.000

4

12

**\*AN5-11A\***

Bolt

\*\*

Location

Loc Qty

Loc Code

ST337

1251

118191

13

119512

1238

12

AN6-44A

Purchased

No

110

Each

337.0000

2

6

**\*AN6-44A\***

Bolt

\*\*

Location

Loc Qty

Loc Code

ST343

7

119127

7

st510

330

119036

330

6

D206-651-041

CHC7W1

Manufactured

No

110

Each

25.0000

1

3

**\*D206-651-041\***

206A/B GHW

\*\*

Location

Loc Qty

Loc Code

FG120

25

76578

25

January-12-12 9:31:59 AM

Shop Packet Print

Page 2

12/1/13 12/1/13 12/1/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 78661

**\*78661\***

Parent Item: K10112

**\*K10112\***

Parent Item Name: Saddle, Skidtube 206

Start Date: 12/01/2012

Required Date: 02/02/2012

Start Qty: 3.00

Required Qty: 3.00

D2652

Manufactured No

110 Each

991.0000

16 48

**\*D2652\***

Bushing

\*\*

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

947

73834

15

73836

36

76132

96

76133

400

77135

400

D2661-2

Manufactured No

110 Each

34.0000

2

**\*D2661-2\***

Saddle, RH Fwd Aft Out 206

\*\*

Location

Loc Qty

Loc Code

MEZZ

6

10015

1

10016

1

10476

3

9913

1

ST435

28

76760

8

76761

8

76762

4

76763

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 78661

**\*78661\***

Parent Item: K10112

**\*K10112\***

Parent Item Name: Saddle, Skidtube 206

Start Date: 12/01/2012

Required Date: 02/02/2012

Start Qty: 3.00

Required Qty: 3.00

D2662-2

Manufactured No

110 Each

19.0000

2

6

\*\*

**\*D2662-2\***

Saddle, RH In 206

Location

Loc Qty

Loc Code

Mezz

2

11028

4

9042

3

9043

2

ST435

10

76806

2

76807

8

D2712

Manufactured No

110 Each

1,642.000

10

30

\*\*

**\*D2712\***

Set Screw

Location

Loc Qty

Loc Code

FG

50

29962

50

ST021

1592

76065

1592

D2884

Manufactured No

110 Each

367.0000

2

6

\*\*

**\*D2884\***

Saddle Spacer

Location

Loc Qty

Loc Code

FG

10

29453

10

ST020

357

76751

357

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 78661

**\*78661\***

Parent Item: K10112

**\*K10112\***

Parent Item Name: Saddle, Skidtube 206

Start Date: 12/01/2012

Required Date: 02/02/2012

Start Qty: 3.00

Required Qty: 3.00

D2885  
**\*D2885\***  
Saddle Spacer

Manufactured No

110 Each

358.0000

2

6

\*\*

Location

Loc Qty

Loc Code

FG

10

29199

10

ST020

348

76752

348

D3413-1  
**\*D3413-1\***  
Ring

Manufactured No

110 Each

59.0000

1

3

\*\*

Location

Loc Qty

Loc Code

ST420

2

66387

1

70773

1

ST464

55

73822

3

75478

52

ST473

2

71041

2

MS21042L3  
**\*MS21042L3\***  
Nut

Purchased No

110 Each

6,081.000

8

24

\*\*

Location

Loc Qty

Loc Code

ST300

6081

117441

16

117885

32

118451

5

118927

3

119017

5551

119075

474

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 78661

**\*78661\***

Parent Item: K10112

**\*K10112\***

Parent Item Name: Saddle, Skidtube 206

Start Date: 12/01/2012

Required Date: 02/02/2012

Start Qty: 3.00

Required Qty: 3.00

MS21042L4

Purchased

No

110

Each

7,825.000

12

\*\*

36

12/1/13

**\*MS21042I 4\***

Nut

## Location

## Loc Qty

## Loc Code

ST300

7825

117441

67

117601

342

118451

133

119017

2283

119075

5000

MS21042L6

Purchased

No

110

Each

1,118.000

2

\*\*

6

**\*MS21042I 6\***

Nut

## Location

## Loc Qty

## Loc Code

ST300

1118

117677

25

118384

5

118927

48

119075

1000

119736

40

NAS1149C0463R

Purchased

No

110

Each

1,280.000

1

\*\*

3

**\*NAS1149C.0463R\***

Washer

## Location

## Loc Qty

## Loc Code

FP001

1

115358

1

ST297

1279

117735

279

119097

1000

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 78661

\*78661\*

Parent Item: K10112

\*K10112\*

Parent Item Name: Saddle, Skidtube 206

Start Date: 12/01/2012

Required Date: 02/02/2012

Start Qty: 3.00

Required Qty: 3.00

NAS1149D0363J

Purchased

No

110

Each

3,266.000

8

24

\*NAS1149D0363.I\*

\*\*

Washer

Location

Loc Qty

Loc Code

ST298

3266

117601

61

118077

1

118612

18

118968

26

119537

1160

120142

2000

NAS1149D0463J

Purchased

No

110

Each

6,584.000

24

\*NAS1149D0463.I\*

\*\*

Washer

Location

Loc Qty

Loc Code

ST298

6584

116289

16

116805

0

117291

1

117460

6

118179

42

118384

170

118612

3

119042

11

119075

6166

119097

169

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 78661

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Parent Item: K10112

**\*K10112\***

Parent Item Name: Saddle, Skidtube 206

Start Date: 12/01/2012

Required Date: 02/02/2012

Start Qty: 3.00

Required Qty: 3.00

NAS1149D0563J

Purchased

No

110

Each

5,090.000

8

**\*NAS1149D0563.I\***

\*\*

Washer

Location

Loc Qty

Loc Code

ST298

5090

118206

1098

118614

1000

119546

2000

119717

992

NAS1149D0663J

Purchased

No

110

Each

1,332.000

4

**\*NAS1149D0663.I\***

\*\*

Washer

Location

Loc Qty

Loc Code

ST298

1332

119075

1332

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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## REFERENCE ONLY

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING  
SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-112
BELL 206 A/B	D206-642-114

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE  
FOLLOWING TABLE (REF):

ITEM	PART NUMBER	K10112	D206-642-112	D206-642-114
1	D206-651-041	1	1	1
2	D2652	16	16	16
3	D3413-1	1	1	1
4	D2661-2	2	2	2
5	D2662-2	2	2	2
6	D2712	10	10	10
7	D2884	2	2	2
8	D2885	2	2	2
9	AN3-41A	8	8	8
10	AN4C5A	1	1	1
11	AN4-6A	12	12	12
12	AN5-7A		8	
13	AN5-10A	4		4
14	AN5-11A	4		4
15	AN6-44A	2	2	2
16	NAS1149D0363J	8	8	8
17	NAS1149D0463J	24	24	24
18	NAS1149D0563J	8	8	8
19	NAS1149D0663J	4	4	4
20	MS21042-3 (OR L3)	8	8	8
21	MS21042-4 (OR L4)	12	12	12
22	MS21042-6 (OR L6)	2	2	2
23	NAS1149C0463R	1	1	1

C	ADDED ITEM COLUMN, ADDED ITEMS 13 & 14, QTY'S FOR ITEM 12 UPDATED.	AJS	11.11.10
B	ADD APPLICABILITY TO D206-642-114	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	K10112	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SADDLE KIT	NTS
DATE	11.11.10	<small>COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	